

22 SERIES

THE 22 SERIES FOR DRY DEBURRING AND PERFECT FINISHING

The 22 series is suitable for the dry finishing and deburring of metal. This versatile machine is available in three nominal widths: 900 mm, 1050 mm and 1280 mm. In total, three attachments can be used with the machine for several applications.



Reduction of costs and increase of efficiency

By combining an abrasive belt and a brush, products can be deburred and rounded in one go. The machine is produced for deburring laser cut metal and edge rounding of sides and all of this while incurring very low costs.

New development: 22 series 900 mm Multi Disc (MD)

New in Timesavers' broad product range is the 22 series 900 mm Multi Disc (MD). A perfect end result is achieved in one fast operation and for very low operating costs with this new attachment. The machine works with a mechanism in which the deburring brushes rotate against each other. This produces a great and uniform finish. If required, a large or larger rounding of high quality can be achieved with the 22 series multi Disc.

Ask for more information from your Timesavers' expert.

STANDARD VERSION:

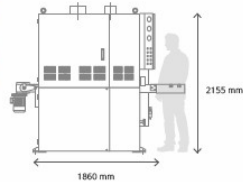
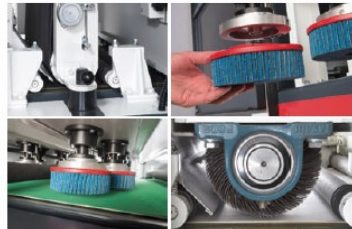
- ❑ Rigid table installed on 4 synchronous spindles.
- ❑ Digital thickness set-up and reading in mm.
- ❑ Frequency controlled transport motor, 2.5 - 14 m/min.
- ❑ Automatic setting of the table height: 1 - 125 mm.
- ❑ Electronic oscillation.
- ❑ Dust extraction.
- ❑ CE certified.

APPLICATIONS AND BENEFITS:

- ❑ Removal of vertical burrs from punch, laser and water jet cut parts.
- ❑ Stainless steel, steel, aluminium, copper, etc.
- ❑ Deburring and surface finishing in one go using several heads.
- ❑ Very low operating costs and a high production capacity.

Available configurations (mm):

W	900	1050	1280
B	900	1050	
WB	900	1050	1280
WW	900	1050	1280
BB	900	1050	
WWB	900	1050	
WWB-s	900	1050	
WWW	900	1050	1280
WBB	900	1050	1280
WRd	900		
WMDMD	900		
WMD	900		



Specifications:

Number of heads	1 - 3
Head types	roller, brush, multi disc
Machine width	900, 1050, 1280 mm
Abrasive belt length	1900, 2620 mm

Specifications:

Table opening	125 mm
Throughput	2.5 - 14 m/min
Adjustable contact roller diameter	150, 200 mm
Applications	deburring, finishing and edge rounding

